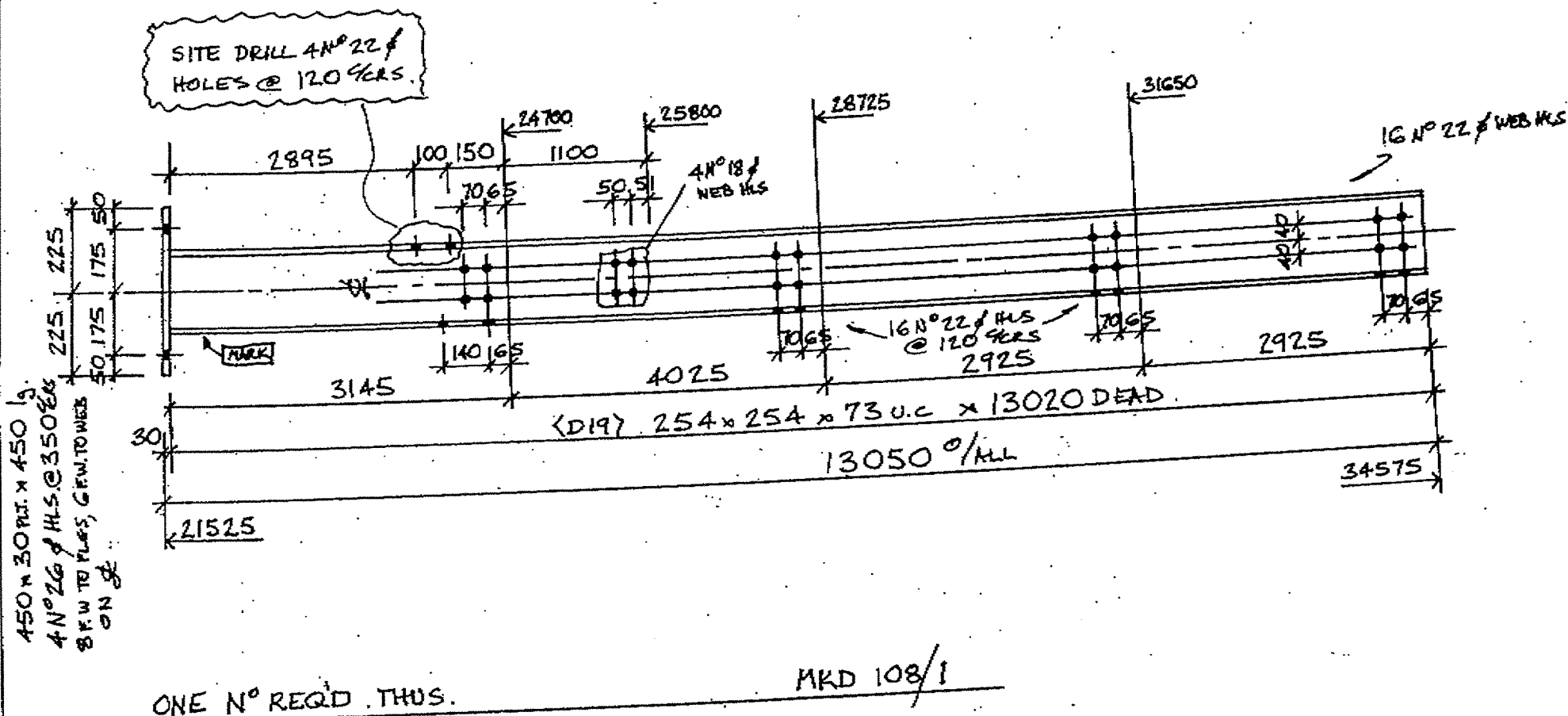


ALL SHS, RSS & CHS SECTIONS ARE GRADE S355JR UNLESS NOTED OTHERWISE.

ANY/ALL SITE WELDING TO L.COOPER STEEL STRUCTURE MUST BE DONE USING LOW HYDROGEN WELDING RODS (SUITABLY DRIED IN AN OVEN) OR SIMILAR



LEONARD COOPER LIMITED

STRUCTURAL ENGINEERS



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REVISION A.

REVISION B.

REVISION C.

REVISION D.

REVISION E.

ZONE 6

NO	OFF	TYP	DIAL	IN	OUT	FINISH

FABRICATION STANDARDS TO BS5950 PART 2 (U.M.C.) (REFER ON I.C. PROVISIONS) (MPS-22)

FROM NOTES: (U.M.C.)
ALL WELDS SHS CORN. FILLET WELDS
ALL STEEL TO BEEN 100% GRADE S275JR
PAINT SHOT BLAST TO SA 2.5. COAT
C400 V3 TO 80 MIC. D.F.T.

IDENTIFICATION MARKS MUST BE PLACED ON
1) TOP RIGHT HAND END OF BEAM/ANCHOR OR
2) COLUMN WELLS INDICATING THIS: MARK

CONTRACT: QUARMBY CONSTRUCTION
WAKEFIELD WATERFRONT, BAGE 20
TYPE: COLUMNS GRID D15

RELEASED FOR FABRICATION/ERECTOR
SCALE: 1:50
DRAWN BY: JH
CHK'D BY: JH
SIGNED: DATE:
DATE: 07/18/SW29
DRG No: 07/18/SW29